

Material - ISO 33MnCrB5-2

Standard Specification for Mild Steel Alloys Bar and Rod

Group - Ferrous Mild Steel Alloys

Sub Group - ISO 33MnCrB5-2 Mild Steel Alloys Bar and Rod

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Bar and Rod

Chemical Composition			Heat Treatment	
Carbon	C %	0.300 - 0.360	As Raw or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	0.400 max.		
Manganese	Mn %	1.200 - 1.500		lizing or Hardoning and
Phosphorus	Р%	0.025 max.		•
Sulphur	S %	0.035 max.		
Chromium	Cr %	0.300 - 0.600		
Boron	В %	0.0008 - 0.0050		
Copper	Cu %	0.400 max.		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	900 - 1300
-	-	-	Yield Strength in Mpa	750 min.
-	-	-	Elongation in %	13 min.
-	-	-	Reduction of Area in %	50 min.
-	-	-	Hardn <mark>ess in BH</mark> N	255 max.
-	-	-	Impac <mark>t in Joule</mark>	50 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
33MnCrB5-2	EN	European Union	Bar and Rod	
1.7185	EN	European Union	Bar and Rod	
1.7185	ONORM	Australia	Bar and Rod	
33MnCrB5-2	ONORM	Australia	Bar and Rod	
1.7185	NBN	Belgium	Bar and Rod	
33MnCrB5-2	NBN	Belgium	Bar and Rod	
1.7185	SFS	Finland	Bar and Rod	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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